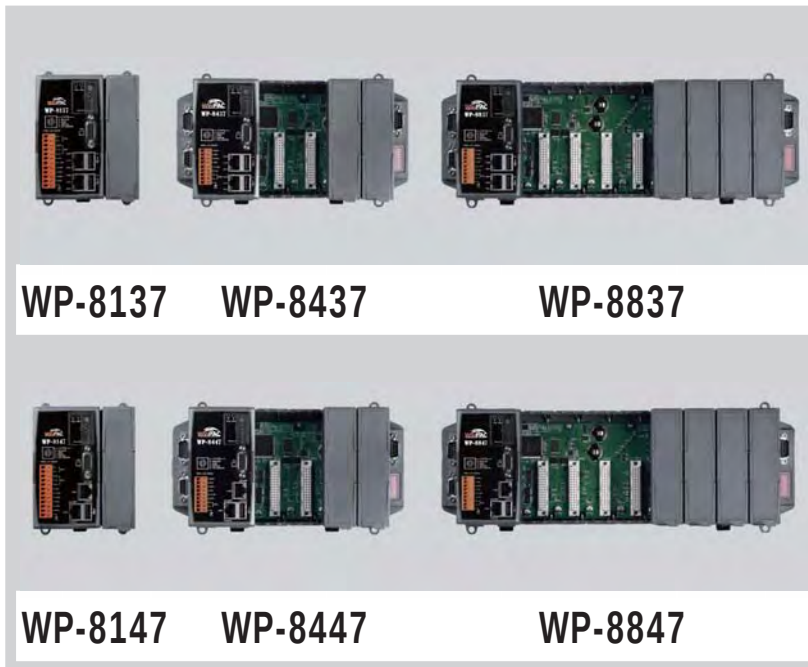




## Highlight Information

- Windows CE 5.0
- Hard Real-Time Capability
- Fast Boot Speed
- ISaGRAF Ver.3 SoftLogic Inside (IEC 61131-3)
- PLC Feel
- PXA270 CPU (32-bit & 520 MHz)
- VGA Port Output
- Modbus RTU/TCP (Master, Slave)
- Support Soft-GRAF HMI
- Open System
- Redundant Power Input
- Operating Temperature: -25 ~ +75 °C

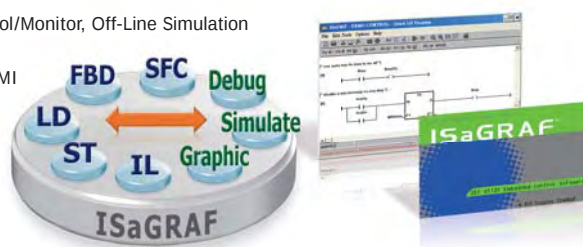


## Introduction

Win-8x37 and WP-8x47 Series are the new generation ISaGRAF based PACs of ICP DAS. It is equipped with a PXA270 CPU (520 MHz), various connectivity (VGA, USB, Ethernet, RS-232/485) and 1/4/8 I/O slots for high performance parallel I/O modules (high profile I-8K Series) and serial I/O modules (high profile I-87K series). The benefits of running Windows CE 5.0 on WinPAC include hard real-time capability, small core size, fast boot speed, interrupt handling at a deeper level and achievable deterministic control. WinPAC is also capable of running ISaGRAF and PC-based control software such as Visual Basic .NET, Visual C#,.... etc. It has all of the best features of both traditional PLCs and Windows capable PCs.

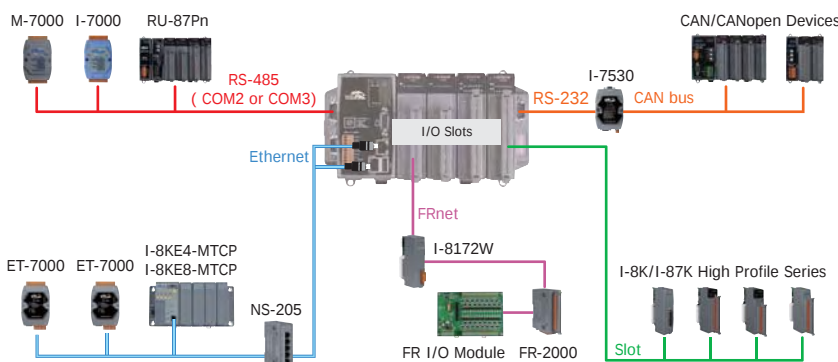
ISaGRAF is the most powerful SoftLogic package on the market. ISaGRAF is a PLC-like software and it supports IEC 61131-3 standard PLC programming languages ( LD, FBD, SFC, ST, IL, FC), and can run the application generated by the workbench on any ISaGRAF PACs. The ISaGRAF workbench Ver. 3.x features

- IEC 61131-3 Standard Open PLC Programming Languages (LD, FBD, SFC, ST, IL, FC) + Flow Chart (FC)
- Auto-Scan I/O
- On-Line Debug/Control/Monitor, Off-Line Simulation
- Simple Graphic HMI
- Support Soft-GRAF HMI



## Applications

### Rich I/O Expansion Ability



## Features

### Software

- Windows CE.NET 5.0 Operating System
- Development Software: ISaGRAF Ver.3
  - ☐ Windows 95/98/NT/2000/XP/Vista/7
  - ☐ All-in-one design environment
  - ☐ Easy to integrating with HMI/SCADA/MMI
- Support Modbus Master & Slave Protocols
  - ☐ Modbus TCP Master (Max. 100 devices)
  - ☐ Modbus RTU, ASCII, RS-232/485/422 Master (Max. 10 ports)
  - ☐ Modbus RTU (RS-232/485/422) Slave (Max. 5 ports)
  - ☐ Modbus TCP/IP Slave (Max. 32 connections)
- Support GPS/ZigBee/Radio Wireless & SMS
- Support Ebus/Fbus Data Exchange
- Support CAN/CANopen
- Support FRnet I/O (Via I-8172W)
- Support Data-Recorder & Data-Logger
- Support Motion Control & VW Solutions
- Support Soft-GRAF Studio: Drag & Drop
- Support Microsoft SQL Server communication

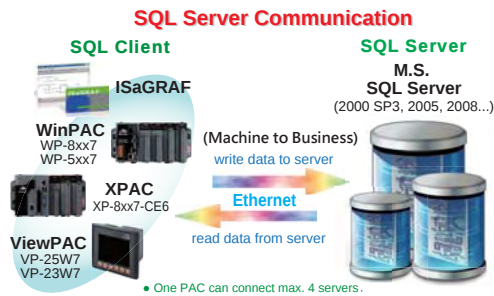
### Hardware

- Powerful CPU Module
- VGA Port: 640 x 480 ~ 1024 x 768 (for WP-8x37)
- VGA Port: 640 x 480 ~ 800 x 600 (for WP-8x47)
- Rich I/O Expansion Ability
- High Profile I-87K I/O Modules Hot Swap Ability
- Built-in 2 USB Ports (for WP-8x37)
- Built-in 1 USB Ports (for WP-8x47)
- Built-in 128 MB Flash (for WP-8x37)
- Built-in 96 MB Flash (for WP-8x47)
- 64-bit Hardware Serial Number
- Dual Watchdog Timers
- Dual Battery-Backup SRAM (512 KB)
- Dual Ethernet Ports
- Redundant Power Input
- DIN-Rail or Wall Mounting
- Operating Temperature: -25 ~ +75 °C

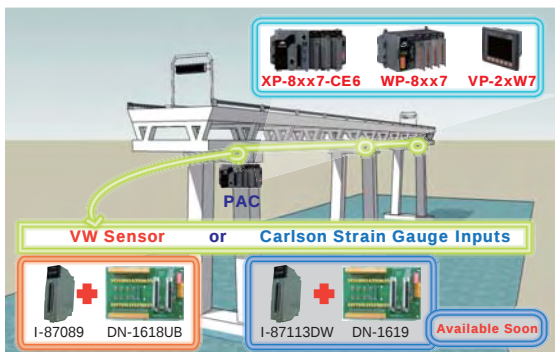
## Soft-GRAF Studio Colorful HMI



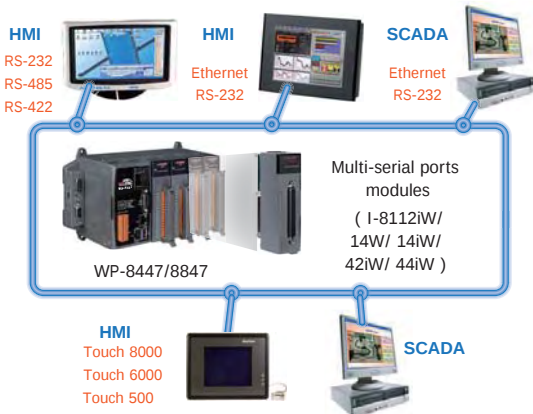
## Database Application



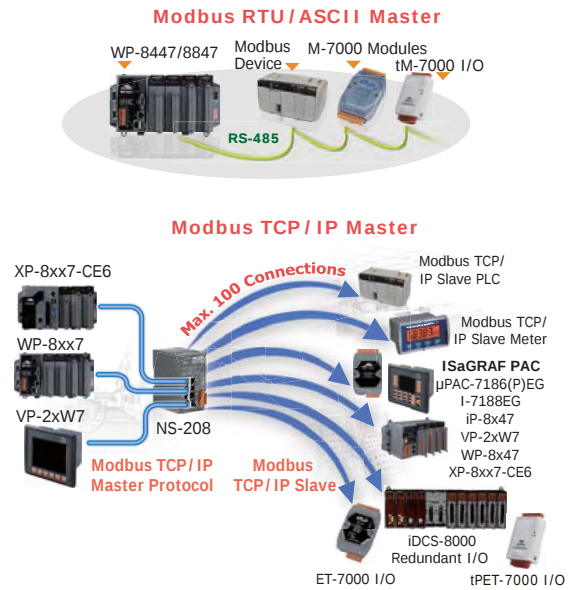
## Stress Monitoring of Constructions



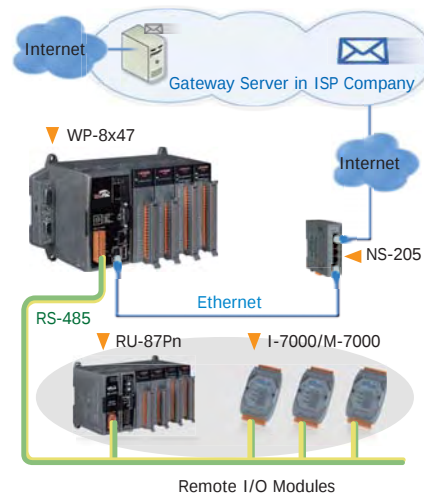
## Modbus RTU/TCP Slave Ports



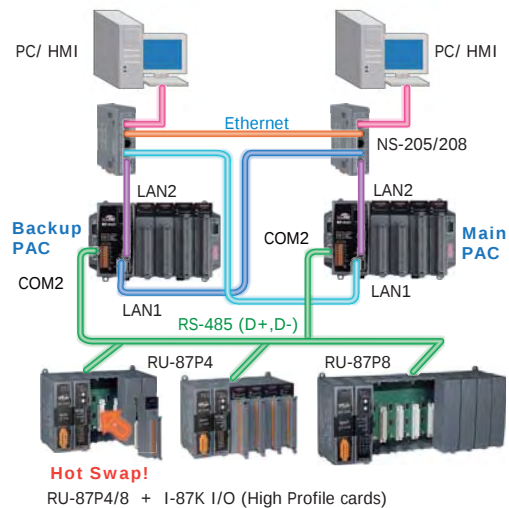
## Modbus Master Ports



## Send Email with one Attached File



## New Hot-Swap Redundant System



2

Compact PAC

3

WinPAC-8000 Series

WP-8137/8437/8837/8147/8447/8847

## PAC Specifications

2

Compact PAC

3

WinPAC-8000 Series

WP-8137/8437/8837/8147/8447/8847

| Models                        |                     | WP-8137                                                                                                                                                                           | WP-8147              | WP-8437                                                                                                                               | WP-8447              | WP-8837                                                                                                                               | WP-8847              |
|-------------------------------|---------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|---------------------------------------------------------------------------------------------------------------------------------------|----------------------|---------------------------------------------------------------------------------------------------------------------------------------|----------------------|
| System Software               |                     |                                                                                                                                                                                   |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| OS                            |                     | Windows CE 5.0                                                                                                                                                                    |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| .Net Compact Framework        |                     | 2.0                                                                                                                                                                               |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Embedded Service              |                     | FTP server, Web server                                                                                                                                                            |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Multilanguage Support         |                     | English, German, French, Spanish, Russian, Italian, Simplified Chinese, Traditional Chinese<br>(OS version: WP-8x3x v1.2.0.1 or later version; WP-8x4x v1.5.0.2 or later version) |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Development Software          |                     |                                                                                                                                                                                   |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| ISaGRAF Software              | ISaGRAF Ver.3       | IEC 61131-3 standard.                                                                                                                                                             |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
|                               | Languages           | LD, ST, FBD, SFC, IL & FC; support Soft-GRAF HMI.                                                                                                                                 |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
|                               | Max. Code Size      | 1 MB                                                                                                                                                                              |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
|                               | Scan Time           | 3 ~ 15 ms for normal program<br>15 ~ 50 ms for complex or large program                                                                                                           |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Non-ISaGRAF                   |                     | Options: MS eVC++ 4.0 or VS.NET 2005/2008 (VB.NET, C#.NET)                                                                                                                        |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Web Service                   |                     |                                                                                                                                                                                   |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Web HMI                       |                     | PC running Internet Explorer can monitor/control PAC via Internet/modem                                                                                                           |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Security                      |                     | Support three levels username and password protection. (high/middle/low)                                                                                                          |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| CPU Module                    |                     |                                                                                                                                                                                   |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| CPU                           |                     | PXA270 (32-bit and 520 MHz) or compatible                                                                                                                                         |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| SDRAM                         |                     | 128 MB                                                                                                                                                                            |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Dual Battery Backup SRAM      |                     | 512 KB (for 5 years data retain while power off)                                                                                                                                  |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Flash                         | Total size          | 128 MB                                                                                                                                                                            | 96 MB                | 128 MB                                                                                                                                | 96 MB                | 128 MB                                                                                                                                | 96 MB                |
|                               | OS image            | 64 MB                                                                                                                                                                             |                      | 64 MB                                                                                                                                 |                      | 64 MB                                                                                                                                 |                      |
|                               | Built-in Flash disk | 63 MB                                                                                                                                                                             | 31 MB                | 63 MB                                                                                                                                 | 31 MB                | 63 MB                                                                                                                                 | 31 MB                |
|                               | Registry            | 1 MB                                                                                                                                                                              |                      | 1 MB                                                                                                                                  |                      | 1 MB                                                                                                                                  |                      |
| EEPROM                        |                     | 16 KB                                                                                                                                                                             |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
|                               |                     | Data Retention: 40 years; 1,000,000 erase/write cycles                                                                                                                            |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| microSD                       |                     | microSD socket with one 2 GB microSD card (support up to 16 GB microSDHC card)                                                                                                    |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| RTC (Real Time Clock)         |                     | Provide second, minute, hour, date, day of week, month, year                                                                                                                      |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| 64-bit Hardware Serial Number |                     | Yes, for Software Copy Protection                                                                                                                                                 |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Dual Watchdog Timers          |                     | Yes                                                                                                                                                                               |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Programmable LED Indicator    |                     | 1                                                                                                                                                                                 |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Rotary Switch                 |                     | Yes (0 ~ 9)                                                                                                                                                                       |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| DIP Switch                    |                     | -                                                                                                                                                                                 |                      | Yes (8 bits)                                                                                                                          |                      |                                                                                                                                       |                      |
| VGA & Communication Ports     |                     |                                                                                                                                                                                   |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| VGA                           | Extra GPU           | Yes                                                                                                                                                                               | -                    | Yes                                                                                                                                   | -                    | Yes                                                                                                                                   | -                    |
|                               | Resolution          | 1024 x 768, 800 x 600, 640 x 480                                                                                                                                                  | 800 x 600, 640 x 480 | 1024 x 768, 800 x 600, 640 x 480                                                                                                      | 800 x 600, 640 x 480 | 1024 x 768, 800 x 600, 640 x 480                                                                                                      | 800 x 600, 640 x 480 |
| Ethernet                      |                     | RJ-45 x 2, 10/100 Base-TX (Auto-negotiating, LED indicators); Please use NS-205/NS-208 Industrial Ethernet Switch.                                                                |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| USB 1.1 (host)                |                     | 2                                                                                                                                                                                 | 1                    | 2                                                                                                                                     | 1                    | 2                                                                                                                                     | 1                    |
| COM 0                         |                     | Internal communication with the high profile I-87K series modules in slots                                                                                                        |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| COM 1                         |                     | RS-232 (to update firmware) (Rx/D, Tx/D and GND); non-isolated                                                                                                                    |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| COM 2                         | RS-485              | D2+, D2-; self-tuner ASIC inside                                                                                                                                                  |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
|                               | Isolation           | 2500 V <sub>dc</sub>                                                                                                                                                              |                      | 3000 V <sub>dc</sub>                                                                                                                  |                      |                                                                                                                                       |                      |
| COM 3                         |                     | -                                                                                                                                                                                 |                      | RS-232/RS-485 (RS-232: Rx/D, Tx/D, CTS, RTS, GND; RS-485: Data+, Data-); non-isolated                                                 |                      |                                                                                                                                       |                      |
| COM 4                         |                     | -                                                                                                                                                                                 |                      | RS-232 (Rx/D, Tx/D, CTS, RTS, DSR, DTR, CD, RI and GND); non-isolated                                                                 |                      |                                                                                                                                       |                      |
| I/O Expansion Slots           |                     |                                                                                                                                                                                   |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Slot Number                   |                     | 1 (slot 0)                                                                                                                                                                        |                      | 4 (slot 0 ~ 3)                                                                                                                        |                      | 8 (slot 0 ~ 7)                                                                                                                        |                      |
| Hot Swap                      |                     | * For High Profile I-8K and I-87K Modules Only                                                                                                                                    |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Mechanical                    |                     |                                                                                                                                                                                   |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Dimensions (W x L x H)        |                     | 95 mm x 132 mm x 111 mm                                                                                                                                                           |                      | 231 mm x 132 mm x 111 mm                                                                                                              |                      | 355 mm x 132 mm x 111 mm                                                                                                              |                      |
| Installation                  |                     | DIN-Rail or Wall Mounting                                                                                                                                                         |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Environmental                 |                     |                                                                                                                                                                                   |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Operating Temperature         |                     | -25 ~ +75 °C                                                                                                                                                                      |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Storage Temperature           |                     | -30 ~ +80 °C                                                                                                                                                                      |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Ambient Relative Humidity     |                     | 10 ~ 90% RH (non-condensing)                                                                                                                                                      |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Power                         |                     |                                                                                                                                                                                   |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Input Range                   |                     | +10 ~ +30 V <sub>dc</sub>                                                                                                                                                         |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Isolation                     |                     | 1 kV                                                                                                                                                                              |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Redundant Power Inputs        |                     | Yes, with one power relay (1 A @ 24 V <sub>dc</sub> ) for alarm                                                                                                                   |                      |                                                                                                                                       |                      |                                                                                                                                       |                      |
| Capacity                      |                     | 1.0 A, 5 V supply to CPU and backplane, 0.6 A, 5 V supply to I/O expansion slots, 8 W in total                                                                                    |                      | 1.1 A, 5 V supply to CPU and backplane, 4.9 A, 5 V supply to I/O expansion slots, 30 W in total for WP-8447 25 W in total for WP-8437 |                      | 1.2 A, 5 V supply to CPU and backplane, 4.8 A, 5 V supply to I/O expansion slots, 30 W in total for WP-8847 25 W in total for WP-8837 |                      |
| Consumption                   |                     | 7.3 W (0.3 A @ 24 V <sub>dc</sub> )                                                                                                                                               |                      | 9.1 W (0.38 A @ 24 V <sub>dc</sub> )                                                                                                  |                      | 9.6 W (0.4 A @ 24 V <sub>dc</sub> )                                                                                                   |                      |

## ISaGRAF Specifications

| ISaGRAF WinPAC PAC: WP-8137, WP-8147, WP-8437, WP-8447, WP-8837, WP-8847                                                               |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                      |
|----------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Protocols (some protocols need optional devices)                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                      |
| NET ID                                                                                                                                 | 1~255, user-assigned by software                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                      |
| Modbus TCP/IP Master                                                                                                                   | Link to max. 100 devices that support Standard Modbus TCP/IP Slave protocol (FAQ-113)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                      |
| Modbus RTU/ASCII Master                                                                                                                | Max. 10 ports: COM1 ~ 14 (To connect to other Modbus Slave devices). Support Multi-ports. (*)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                      |
| Modbus RTU Slave                                                                                                                       | Max. 5 ports: COM1, one of COM2/3, COM4 ~ 8 (For connecting ISaGRAF, PC/HMI/OPC Server & HMI panels). (*)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                      |
| Modbus TCP/IP Slave                                                                                                                    | Ethernet LAN1 & LAN2 support total up to 32 connections. (If WP-8xx7 uses 1 connection to connect each PC/HMI, it can connect up to 32 PC/HMI; If WP-8xx7 uses 2 connections to connect each PC/HMI, it can connect up to 16 PC/HMI; ...) When one Ethernet port is broken, the other one can still connect to PC/HMI.                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                      |
| Web HMI Protocol                                                                                                                       | Ethernet Ports for connecting PC running Internet Explorer.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                      |
| I-7000 & I-87K RS-485 Remote I/O                                                                                                       | One of COM2, COM3 supports I-7000 I/O modules, I-87K base + I-87K Serial I/O boards and RU-87Pn + I-87K High Profile I/O boards as Remote I/O. Max. 255 modules for one controller. (*)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                      |
| M-7000 Series Modbus I/O                                                                                                               | Max. 10 RS-485 ports (COM1 ~ 14) can support M-7000 I/O. Each port can connect up to 32 M-7000 Modules.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                      |
| Modbus TCP/IP I/O                                                                                                                      | LAN2 supports ICP DAS Ethernet I/O: I-8KE4-MTCP and I-8KE8-MTCP (FAQ-042). If LAN2 is broken, it will switch to LAN1 automatically to continuously work. (LAN1 & LAN2's IP are requested set in the same IP domain)                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                      |
| FRnet I/O                                                                                                                              | Support max 8 pcs. I-8172W boards in slot 0 to 7 to connect to FRnet I/O modules, like FR-2053, FR-2057 FR-32R, FR-32P (FAQ-048). Each I-8172W board can connect up to 256 DI plus 256 DO channels.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                      |
| Send Email                                                                                                                             | Supports functions to send email with one attached file via Ethernet port.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                                                      |
| Ebus                                                                                                                                   | LAN2 to exchange data between ISaGRAF Ethernet PAC via Ethernet port.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                      |
| SMS: Short Message Service                                                                                                             | WP-84x7/88x7's COM4/5 and WP-81x7's COM1/COM5 can link to a GSM Modem to support SMS. User can request data/control the controller by cellular phone. The controller can also send data & alarms to user's cellular phone. (*)<br>Optional GSM Modem: GTM-201-RS232 (850/900/1800/1900 GSM/GPRS External Modem)                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                      |
| User-Defined Protocol                                                                                                                  | COM1 ~ COM14 by Serial communication function blocks (*)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                      |
| MMICON/LCD                                                                                                                             | COM4 or COM5 and supports ICP DAS's MMICON. (*)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                      |
| UDP Server & UDP Client :<br>Exchange Message & Auto-Report                                                                            | LAN1 or LAN2 support UDP Server and UDP Client protocol to send/receive message to/from PC/HMI or other devices. For example, to automatically report data to InduSoft's RXTX driver.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                      |
| TCP Client :<br>Exchange Message & Auto-Report                                                                                         | LAN1 or LAN2 (To send/receive message to/from PC/HMI or other devices which support TCP server protocol.)<br>Ex: automatically report data to InduSoft's RXTX driver, or to connect a location camera.                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                      |
| GPRS                                                                                                                                   | Support the I-8212W card to receive / send a short message or to dial up to link the Internet by GPRS connection to send an email or communicate with remote stations by using "TCP Client" or "UDP Server" or "UDP Client". (FAQ-143)                                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                                                                                                                                                                                                      |
| SQL Server                                                                                                                             | Support SQL Client function to write data to (or read data from) Microsoft SQL Server (2000 SP3, 2005, 2008).                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                                      |
| New Hot-Swap and Redundant System                                                                                                      | This redundant system has setup two "Active IP" address point to the active LAN1 and LAN2 ports always. One or more PC/HMI/SCADA can communicate with this redundant system via one of the two given active IP. So the PC/HMI/SCADA can access to the system easily without any notice about which WP-8xx7 is currently active.<br>Moreover, the new redundant system can integrate with the RU-87P4/87P8 Expansion Unit plus the I-87K high-profile I/O cards to support the hot-swap application. If the I/O card is damaged, the maintenance person just takes one good-card with same model number to hot-swap the damaged one without stopping this redundant system. (FAQ-093) |                                                                                                                                                                                                                                                                                      |
| CAN/CANopen                                                                                                                            | COM1, COM3 ~ COM14 can connect one I-7530 (converter: RS-232 to CAN) to support CAN/CANopen devices and sensors. One WP-8xx7 supports max.10 RS-232 ports to connect max.10 I-7530. (*) (FAQ-086)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                      |
| CANopen Master                                                                                                                         | Support the I-8123W CANopen Master card to connect other CANopen slave devices. (FAQ-145)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                      |
| HART Solutions                                                                                                                         | Support I-87H17W modules in slot 0 to 7 to communicate with other HART devices.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                      |
| Optional I/O Functions (Refer to ISaGRAF PAC I/O Selection Guide for I/O Module list)                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                      |
| PWM Output                                                                                                                             | High Speed PWM Module                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | I-7088, I-8088W, I-87088W: 8-ch. PWM outputs, software support 1 Hz~100 KHz (non-continuous), duty: 0.1~99.9%                                                                                                                                                                        |
|                                                                                                                                        | DO Module as PWM                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | 8-ch max. 250 Hz max. For Off=2 & On=2 ms. Output square wave: Off: 2~32766 ms, On: 2 ~ 32766 ms.<br>Optional DO Boards: I-8037W, 8041W, 8041AW, 8042W, 8050W, 8054W, 8055W, 8056W, 8057W, 8060W, 8063W, 8064W, 8068W, 8069W. (Relay Output boards cannot generate fast square wave) |
| Counter, Encoder, Frequency                                                                                                            | Parallel DI Counter                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 8 ch. max. for 1 controller. Counter val: 32 bit. 250 Hz max. Min. ON & OFF width must > 2 ms.<br>Optional DI boards: I-8040W, 8040PW, 8042W, 8046W, 8048W, 8050W, 8051W, 8052W, 8053W, 8053PW, 8054W, 8055W, 8058W, 8063W.                                                          |
|                                                                                                                                        | Serial DI Counter                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | Counter input: 100 Hz max. Counter value: 0 ~ 65535 (16 bit)<br>Optional serial I-87K DI boards: I-87040W, 87046W, 87051W, 87052W, 87053W, 87053W-A5, 87054W, 87055W, 87058W, 87059W, 87063W.                                                                                        |
|                                                                                                                                        | Remote DI Counter                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    | All I-7K/I-87K DI modules support counters. 100 Hz max. value: 0 ~ 65535                                                                                                                                                                                                             |
|                                                                                                                                        | High Speed Counter                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   | I-87082W: 100 kHz max.;<br>I-8084W: 250 kHz max.                                                                                                                                                                                                                                     |
|                                                                                                                                        | Encoder                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | I-8093W: 3-axis Encoder Module, max. 1M Hz for quadrant input mode, max. 4 MHz for pulse/direction and cw/ccw input mode. (FAQ-112)<br>I-8084W: 250 kHz max., 4-ch encoder, can be dir/pulse, or up/down or A/B phase (Quad. mode), Not support Encoder Z-index. (FAQ-100)           |
|                                                                                                                                        | Frequency                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | I-87082W: 2-ch, 1 Hz ~ 100 kHz; I-87088W: 8-ch, 0.1 Hz ~ 500 kHz;<br>I-8084W: 8-ch, 1 Hz ~ 250 kHz                                                                                                                                                                                   |
| Motion                                                                                                                                 | Motion Control                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Integrate with one I-8091W (2-axis) or two I-8091W (4-axis)                                                                                                                                                                                                                          |
| *Note: COM5 ~ COM14 are resided at the expansion boards if they are plugged on slot0~7 of WP-8xx7.<br>WP-8137/8147 has no COM3 & COM4. |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                      |

2

Compact PAC

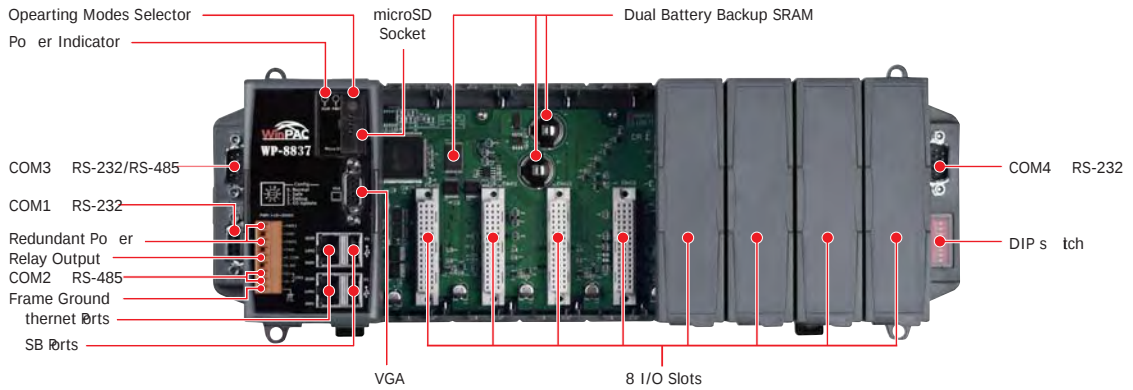
3

WinPAC-8000 Series

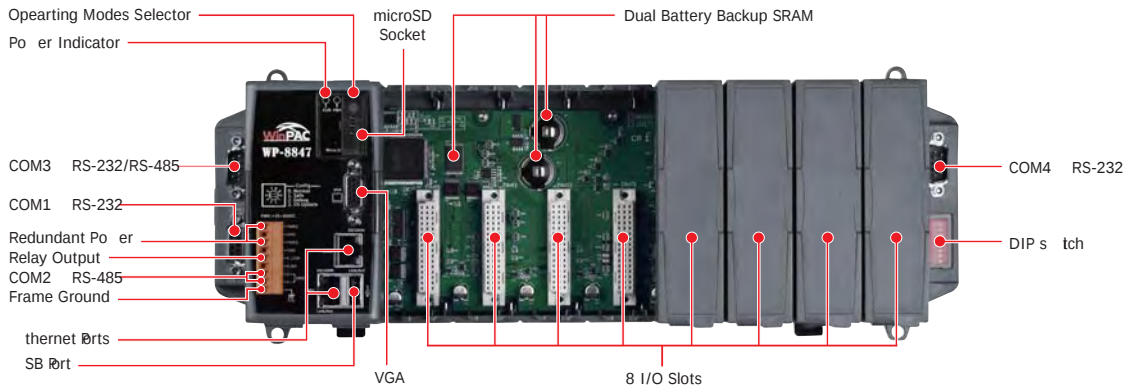
WP-8137/8437/8837/8147/8447/8847

## Appearance

WP-8837



WP-8847

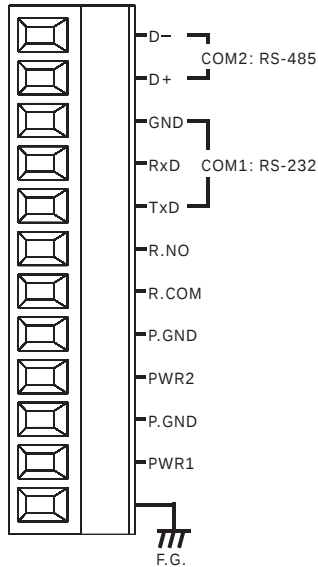


## Pin Assignments

Terminal Block

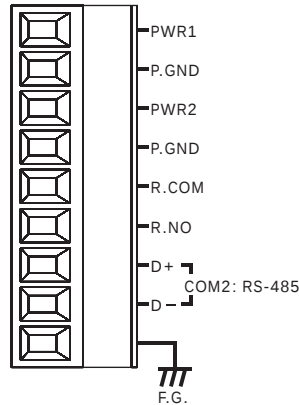
WP-81x7

PWR: +10 ~ 30 V<sub>DC</sub>



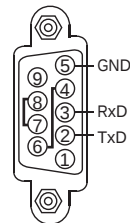
WP-84x1/88x7

PWR: +10 ~ 30 V<sub>DC</sub>

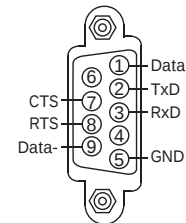


WP-84x7/88x7 COM Port

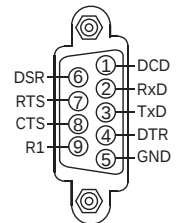
COM1 RS-232



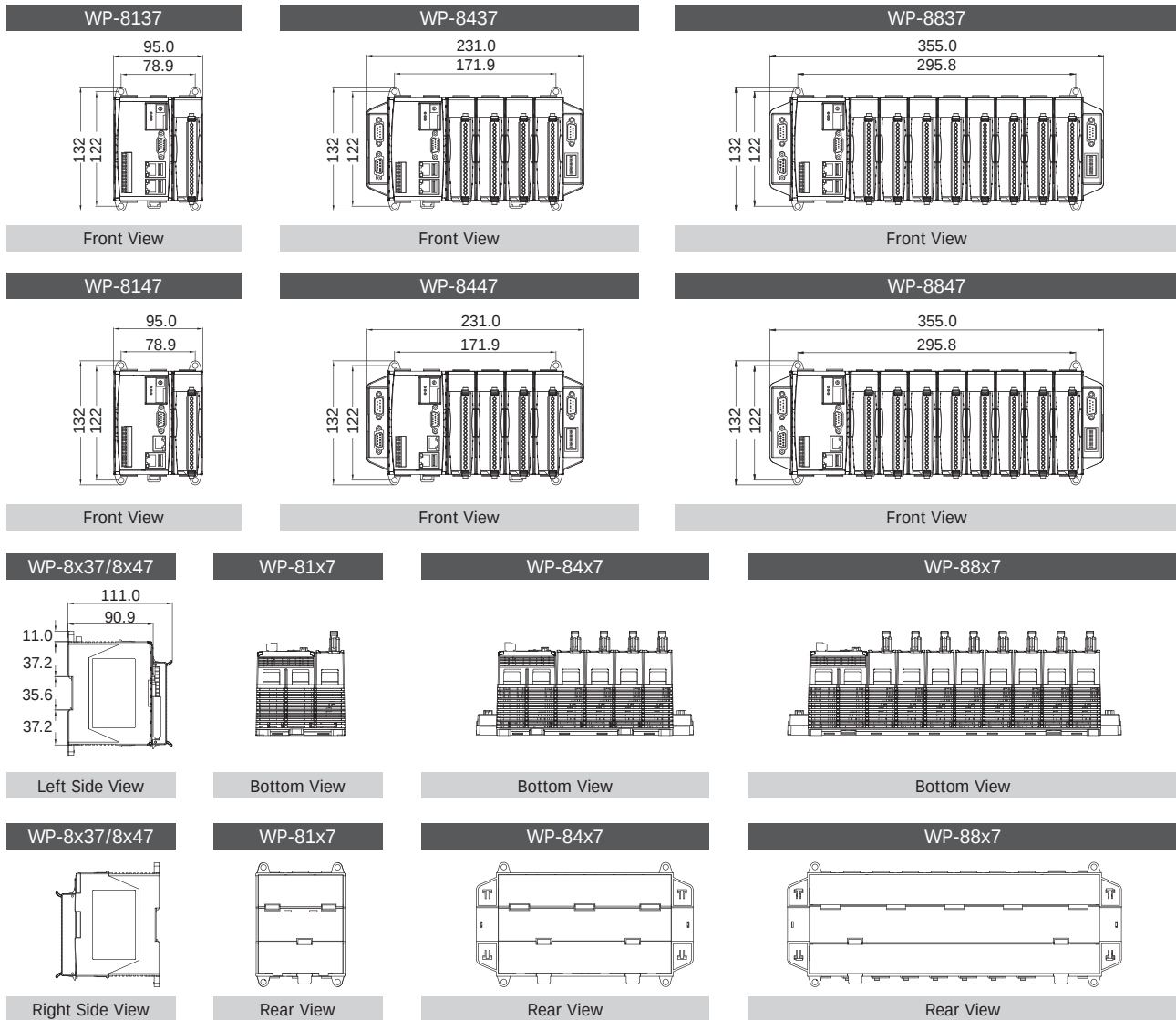
COM3 RS-232/RS-485



COM4 RS-232



## Dimensions (Unit: mm)



## Ordering Information

|            |            |                                                                                |
|------------|------------|--------------------------------------------------------------------------------|
| WP-8137-EN | WP-8147-EN | ISaGRAF based WinPAC-8000 with 1 I/O Slot (Multilanguage Version of OS)        |
| WP-8437-EN | WP-8447-EN | ISaGRAF based WinPAC-8000 with 4 I/O Slots (Multilanguage Version of OS)       |
| WP-8837-EN | WP-8847-EN | ISaGRAF based WinPAC-8000 with 8 I/O Slots (Multilanguage Version of OS)       |
| WP-8137-TC | WP-8147-TC | ISaGRAF based WinPAC-8000 with 1 I/O Slot (Traditional Chinese Version of OS)  |
| WP-8437-TC | WP-8447-TC | ISaGRAF based WinPAC-8000 with 4 I/O Slots (Traditional Chinese Version of OS) |
| WP-8837-TC | WP-8847-TC | ISaGRAF based WinPAC-8000 with 8 I/O Slots (Traditional Chinese Version of OS) |
| WP-8137-SC | WP-8147-SC | ISaGRAF based WinPAC-8000 with 1 I/O Slot (Simplified Chinese Version of OS)   |
| WP-8437-SC | WP-8447-SC | ISaGRAF based WinPAC-8000 with 4 I/O Slots (Simplified Chinese Version of OS)  |
| WP-8837-SC | WP-8847-SC | ISaGRAF based WinPAC-8000 with 8 I/O Slots (Simplified Chinese Version of OS)  |

## Accessories

| ISaGRAF Development Software |                                                                                                                                                                                                                                                               |
|------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| ISaGRAF-256-E                | ISaGRAF Workbench Software Ver.3 (256 I/O Tags) with One Application Book (English version) and one USB Dongle                                                                                                                                                |
| ISaGRAF-256-C                | ISaGRAF Workbench Software Ver.3 (256 I/O Tags) with One Application Book (Chinese version) and one USB Dongle                                                                                                                                                |
| ISaGRAF-32-E                 | ISaGRAF Workbench Software Ver.3 (32 I/O Tags) with One Application Book (English version)<br>Note: No upgrade service from ISaGRAF-32 to ISaGRAF-256.<br>(Using ISaGRAF-32 can control more than 32 I/O tags. Please refer to ISaGRAF User's Manual Ch. 3.4) |
| ISaGRAF-32-C                 | ISaGRAF Workbench Software Ver.3 (32 I/O Tags) with One Application Book (Chinese version)<br>Note: No upgrade service from ISaGRAF-32 to ISaGRAF-256.<br>(Using ISaGRAF-32 can control more than 32 I/O tags. Please refer to ISaGRAF User's Manual Ch. 3.4) |
| Power Supply                 |                                                                                                                                                                                                                                                               |
| DP-660                       | 24 Vdc/2.5 A, 60 W and 5 Vdc/0.5 A, 2.5 W Power Supply with DIN-Rail Mounting                                                                                                                                                                                 |
| DP-1200 CR                   | 24 Vdc/5.0 A, 120 W Power Supply with DIN-Rail Mounting (RoHS)                                                                                                                                                                                                |
| MDR-60-24 CR                 | 24 Vdc/2.5 A, 60 W Power Supply with DIN-Rail Mounting (RoHS)                                                                                                                                                                                                 |

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Compact PAC

3

WinPAC-8000 Series

WP-8137/8437/8837/8147/8447/8847